

29.4” 1920 x 720**High brightness color TFT-LCD module****Model: VM29B1 V3****Date: Mar. 29th, 2022****Note: This specification is subject to change
without notice****Customer :** _____**Date :** _____**Approved****Prepared****Date:****Date:**

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RECORD OF REVISION

Version and Date	Page	Old description	New description	Remark
0.1 2020/08/09	All	First Edition for customer		
0.2 2022/03/29	6,7,27		Modify BLU design, Brightness 1300nits	

1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

2. General Description

2.1 Overview

This specification applies to the Color Active Matrix Liquid Crystal Display composed of a TFT-LCD display a LED backlight system. The screen format is intended to support 1920(H) x 720(V)) screen and 16.7M (8-bit) colors.

2.2 Features

- High brightness display, 1300nits by LED backlight.
- Long operation lifetime BLU design
- RoHS Compliance
- Wide operation temperature
- Wide view angle
- Liquid crystal : Advanced wide temperature LC (-40°C ~ 110°C)

2.3 Application

Industrial applications.

2.4 Display specifications

Items	Unit	Specification
Screen Diagonal	inch	29.4"
Active Area	mm	698.4 (H) X 261.9 (V)
Pixels H x V	pixels	1920 x3(RGB) x 720
Pixels Pitch	um	363.7 (per one triad) x 363.7
Pixel Arrangement		RGB Vertical stripe
Display mode		Normally black.
White luminance (center)	Cd/m ²	1300 (Typ)
Contrast ratio		4000:1 (Typ.)
Optical Response Time	msec	8 ms (Typ. On/off)
Normal Input Voltage VDD	Volt	12.0
Power Consumption (Vcc Line + LED backlight)	Watt	48.8 W (VDD line=6.6 W; LED lines=42.2 W)
Weight	Grams	3700
Physical size	mm	722.2 (W)×285.7 (H)×25.6 (D)
Electrical Interface		LVDS
Support colors		16.7M colors (8-bit / 10-bit selectable)
Surface Treatment		Anti-glare and hard-coating 3H
Temperature range		
Operating	°C	-10 ~ 50 (TFT surface 80C)
Storage	°C	-20 ~ 60
RoHS Compliance		RoHS Compliance

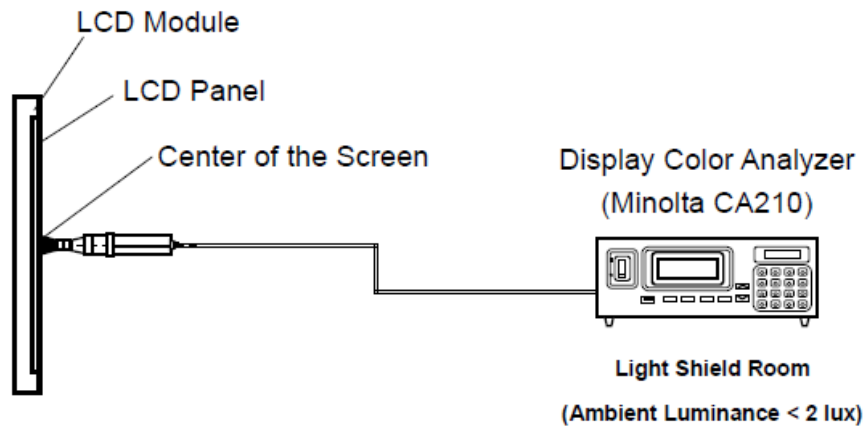
2.5 Optical characteristics

The following optical characteristics are measured under stable condition at 25 °C

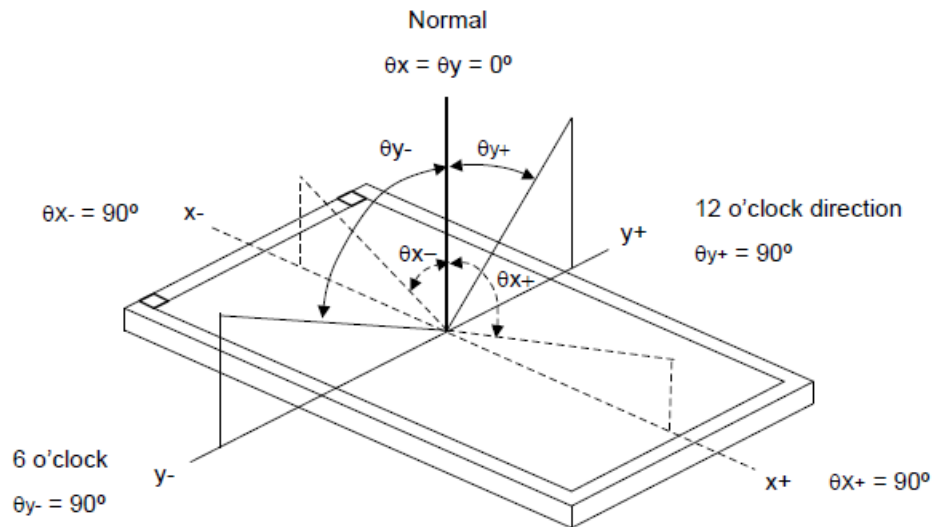
Items	Unit	Conditions	Min.	Typ.	Max.	Note
Viewing angle	Deg.	Horizontal (Right)		89		2
		CR=10 (Left)		89		
		Vertical (Up)		89		
		CR=10 (Down)		89		
Contrast Ratio		Normal Direction	3200	4000		3
Response Time	msec	Raising + Falling		8	16	4
Color coordinates (CIE)		Red x	-0.05	0.653	+0.05	
		Red y		0.336		
		Green x		0.323		
		Green y		0.615		
		Blue x		0.152		
		Blue y		0.067		
		White x		0.313		
		White y		0.329		
Center Luminance	Cd/m ²		1040	1300		6
Luminance Uniformity	%		70	75		7
Color gamut	%			72		
Crosstalk (in 60 Hz)	%				1.5	
Flicker	dB				-20	

Note 1: Measurement method

The LCD module should be stabilized at given temperature for 0.5 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.



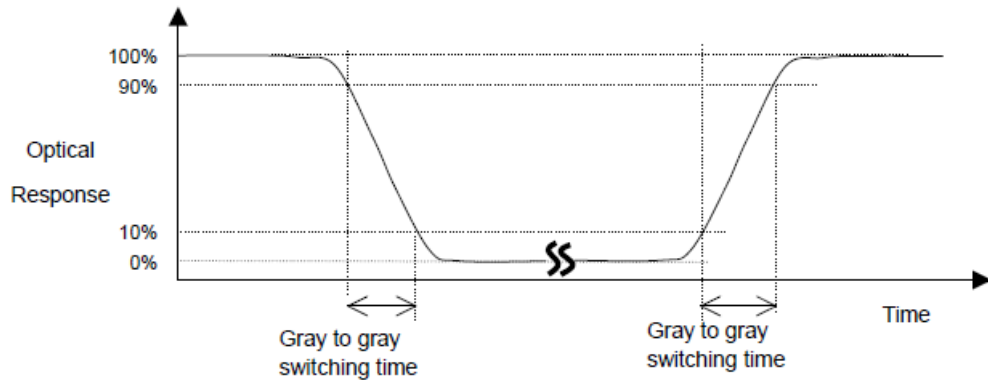
Note 2: Definition of viewing angle



Note 3: Contrast ratio is measured by Minolta CA210

Note 4: Definition of Response time

The output signals of photo detector are measured when the input signals are changed from “Full Black” to “Full White” (rising time), and from “Full White” to “Full Black” (falling time), respectively. The response time is interval between the 10% and 90% of amplitudes. Please refer to the figure as below.



Note 5: Color chromaticity and coordinates (CIE) is measured by Minolta CA210

Note 6: Center luminance is measured by Minolta CA210

Note 7: Luminance uniformity of these 5 points is defined as below and measured by Minolta CA210



$$\text{Uniformity} = (\text{Min. Luminance of 5 points}) / (\text{Max. Luminance of 5 points})$$

3. Absolute Maximum Ratings

Absolute maximum ratings of the module are as following:

3.1 TFT LCD module

Items	Symbol	Min	Max	Unit	Conditions
Power supply voltage	V _{DD}	-0.3	14.0	Volt	Note 1, 2

3.2 Backlight unit

Items	Symbol	Min	Max	Unit	Conditions
BLU input voltage			25.2	V	

3.3 Environment

Items	Symbol	Values			Unit	Conditions
		Min.	Typ.	Max.		
Operation temperature	T _{OS}	-10	-	50	°C	Note 3
Operation Humidity	H _{OP}	10		85	%	
Storage temperature	T _{ST}	-20		60	°C	
Storage Humidity	H _{ST}	5		90	%	

Note 1: With in Ta= 25°C

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to IIS (Incoming Inspection Standard).

4. Electrical characteristics

4.1 TFT LCD module

4.1.1 Power specification

The LCD module requires power inputs which are employed to power the LCD electronics and to drive the TFT array and liquid crystal.

Item	Symbol	Min.	Typ.	Max	Unit	Note
Power Supply Input Voltage	V _{DD}	10.8	12	13.2	V	1
Power Supply Input Current	Black pattern	-	0.31	0.372	A	2
	White pattern	-	0.55	0.66	A	
	H-strip pattern	-			A	
Power Consumption	Black pattern	-	3.72	4.5	Watt	2
	White pattern	-	6.6	7.92	Watt	
	H-strip pattern	-			Watt	
Inrush Current	I _{RUSH}	--	--	3	A	3

Note1. The ripple voltage should be fewer than 5% of VDD.

Note2. Test Condition:

- (1) V_{DD} = 12.0V, (2) Fv = 60Hz, (3) Fclk = 74.25MHz, (4) Temperature = 25
- (5) Power dissipation check pattern. (Only for power design)

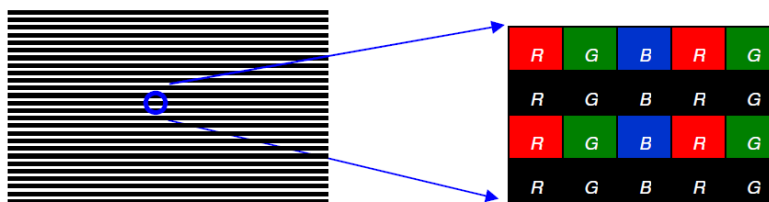
a. Black pattern



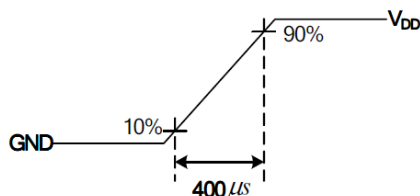
b. White pattern



c. H-Strip pattern



Note3. Measurement condition : Rising time = 400us

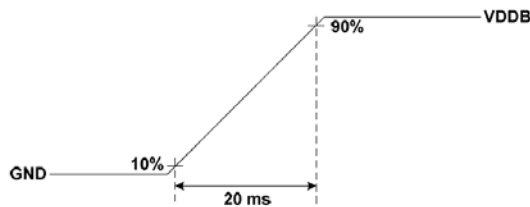


4.2 Backlight unit

Item	Symbol	Condition	Min	Typ	Max	Unit	Note	
1	Power Supply Input Voltage	V _{DDB}	22.8	24	25.2	V	-	
2	Power Supply Input Current	I _{DDB}		1.76	2.02	A	1	
3	Power Consumption	P _{DDB}		42.2	50.8	Watt	1	
4	Inrush Current	I _{RUSH}			TBD	A	2	
5	Control signal voltage	V _{Signal}	Hi	2	-	3.3	V	-
			Low	0	-	0.8		3
6	Control signal current	I _{Signal}	-	-	1.5	mA	-	
7	External PWM Duty ratio (input duty ratio)	D_EPWM	10	-	100	%	4	
8	External PWM Frequency	F_EPWM	18K	-	20K	Hz	4	
9	DET status signal	DET	HI	Open Collector			V	5
			Lo	0	-	0.8	V	5
10	Input Impedance	R _{in}	300			Kohm	-	
11	LED lifetime	LTLED	70,000 (TBD)	-	-	Hr	6	

Note 1: Dimming ratio= 100%, (Ta=25±5°C, Turn on for 45minutes)

Note 2: MAX input current while DB turn on, measurement condition V_{DDB} rising time=20ms(V_{DDB}: 10%~90%)



Note 3: When BLU off (V_{DDB} = 24V , V_{B_{BLON}} = 0V) , I_{DDB} (max) = 0.1A

Note 4: Less than 5% dimming control is functional well and no backlight shutdown happened

Note 5: Normal: 0~0.8V ; Abnormal : Open collector

Note 6: The lifetime (MTTF) is defined as the time which luminance of LED is 50% compared to its original value.

[Operating condition: Continuous operating at Ta = 25±2°C, for single LED only]

4.3 Interface connector

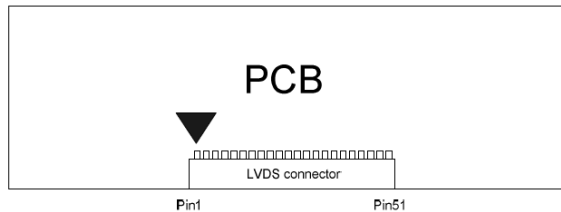
4.3.1 TFT connector(CN1)

- LCD connector: FI-RTE51SZ-HF (JAE, LVDS connector) or compatible(CHIEF LAND 115E51-0000RA -M3-R / P-two 187059-5122)

PIN	Symbol	Description	Note
1	N.C.	No connection(for AUO test only. Do not connect)	2
2	N.C.	No connection(for AUO test only. Do not connect)	2
3	N.C.	No connection(for AUO test only. Do not connect)	2
4	N.C.	No connection(for AUO test only. Do not connect)	2
5	N.C.	No connection(for AUO test only. Do not connect)	2
6	N.C.	No connection(for AUO test only. Do not connect)	2
7	LVDS_SEL	Open/High(3.3V) for NS, Low(GND) for JEIDA	3
8	N.C.	No connection(for AUO test only. Do not connect)	2
9	N.C.	No connection(for AUO test only. Do not connect)	2
10	N.C.	No connection(for AUO test only. Do not connect)	2
11	GND	Ground	
12	CH1_Y0-	LVDS Channel 1, Signal 0-	
13	CH1_Y0+	LVDS Channel 1, Signal 0+	
14	CH1_Y1-	LVDS Channel 1, Signal 1-	
15	CH1_Y1+	LVDS Channel 1, Signal 1+	
16	CH1_Y2-	LVDS Channel 1, Signal 2-	
17	CH1_Y2+	LVDS Channel 1, Signal 2+	
18	GND	Ground	
19	CH1_CLK-	LVDS Channel 1, Clock -	
20	CH1_CLK+	LVDS Channel 1, Clock +	
21	GND	Ground	
22	CH1_Y3-	LVDS Channel 1, Signal 3-	
23	CH1_Y3+	LVDS Channel 1, Signal 3+	
24	N.C.	No connection	2
25	N.C.	No connection	2
26	N.C.	No connection(for AUO test only. Do not connect)	
27	N.C.	No connection(for AUO test only. Do not connect)	
28	CH2_Y0-	LVDS Channel 2, Signal 0-	
29	CH2_Y0+	LVDS Channel 2, Signal 0+	
30	CH2_Y1-	LVDS Channel 2, Signal 1-	
31	CH2_Y1+	LVDS Channel 2, Signal 1+	
32	CH2_Y2-	LVDS Channel 2, Signal 2-	
33	CH2_Y2+	LVDS Channel 2, Signal 2+	

34	GND	Ground	
35	CH2_CLK-	LVDS Channel 2, Clock -	
36	CH2_CLK+	LVDS Channel 2, Clock +	
37	GND	Ground	
38	CH2_Y3-	LVDS Channel 2, Signal 3-	
39	CH2_Y3+	LVDS Channel 2, Signal 3+	
40	N.C.	No connection(for AUO test only. Do not connect)	2
41	N.C.	No connection(for AUO test only. Do not connect)	2
42	N.C.	No connection(for AUO test only. Do not connect)	2
43	N.C.	No connection(for AUO test only. Do not connect)	2
44	GND	Ground	
45	GND	Ground	
46	GND	Ground	
47	N.C.	No connection(for AUO test only. Do not connect)	2
48	V _{DD}	Power Supply, +12V DC Regulated	
49	V _{DD}	Power Supply, +12V DC Regulated	
50	V _{DD}	Power Supply, +12V DC Regulated	
51	V _{DD}	Power Supply, +12V DC Regulated	

Note1. Pin number start from the left side as the following figure.

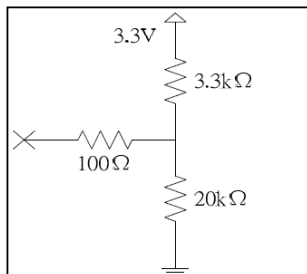


Note2. Please leave this pin unoccupied. It cannot be connected with any signal (Low/GND/High).

Note3. LVDS data format selection

LVDS_SEL	Mode
H or OPEN	NS
L	Jeida

Input equivalent impedance of LVDE_SEL pin



4.3.2 Backlight connector(CN2)

LED DB connector: CI0114M1HRL-NH(CviLux)

Pin	Symbol	Description	Note
1	VDDB	Power Supply Input Voltage	
2	VDDB	Power Supply Input Voltage	
3	VDDB	Power Supply Input Voltage	
4	VDDB	Power Supply Input Voltage	
5	VDDB	Power Supply Input Voltage	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	GND	Ground	
10	GND	Ground	
11	DET	BLU status detection:	1
12	VBLON	BLU On-Off control:	2,3
13	NC	NC	4
14	PDIM	External PWM	2, 5

Note1. DET status

DET	BLU status
0 ~ 0.8V	Normal
Open collector	Abnormal

Recommend pull high R > 10K ohm, pull high voltage VDD = 3.3V

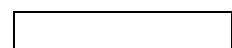
Note2. input control signal threshold voltage definition

Item	Symbol	Min.	Typ.	Max.	Unit
Input High Threshold Voltage	VIH	2	-	5.5	V
Input Low Threshold Voltage	VIL	0	-	0.8	V

Note3. VBLON

Mode selection

VBLON	Note
H or OPEN	BL On
L	BL Off



Note5. PDIM

PWM Dimming range:



External PWM function dimming ratio 0%~100%, Judge condition as below:

(1) Backlight module must be lighted ON normally.

(2) All protection function must work normally.

(3) Uniformity and flicker could be guaranteed at External PWM function dimming ratio 5%~100%

Suggest Dimming PWM signal synchronize and frequency multiplication with cell frame rate

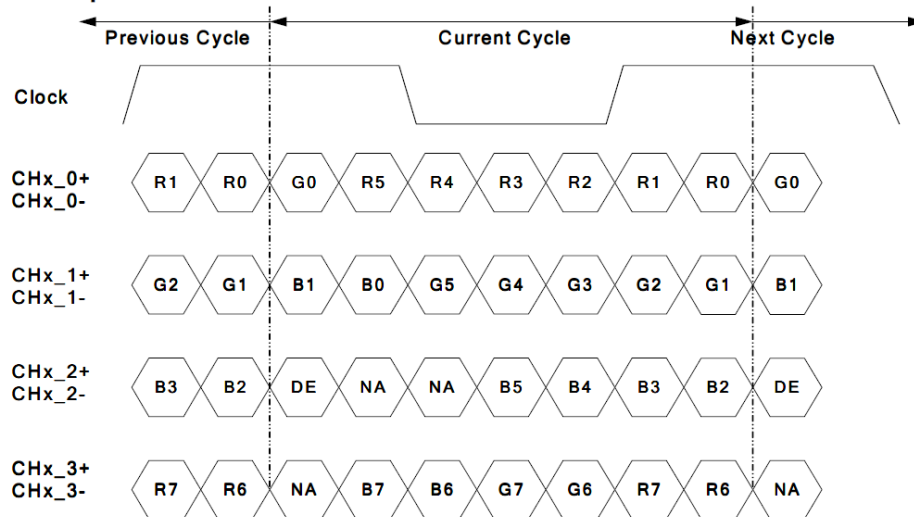
5. Signal characteristics

5.1 Input data format

5.1.1 LVDS color data mapping

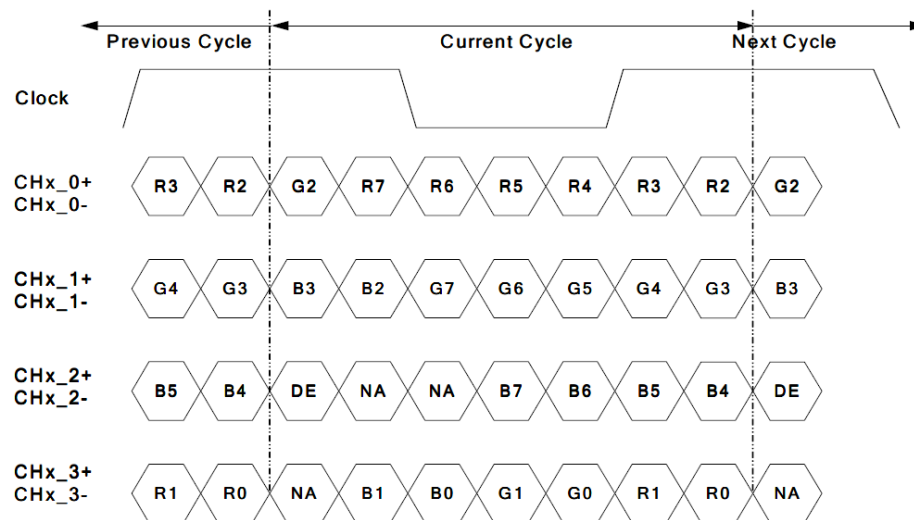
LVDS Option for 8bit

■ LVDS Option NS



Note: x = 1, 2, 3, 4...

■ LVDS Option JEIDA



Note: x = 1, 2, 3, 4...

5.1.2 Color input data reference

The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

COLOR DATA REFERENCE

8bit

Color		Input Color Data																													
		RED										GREEN										BLUE									
		MSB					LSB					MSB					LSB					MSB					LSB				
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	B9	B8	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
R	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RED(001)	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

	RED(1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	

	GREEN(1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
B	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	

	BLUE(1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	BLUE(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1

6. Signal timing specification

6.1 Input timing

6.1.1 Timing table

Timing Table (DE only Mode)

Signal	Item	Symbol	MIN	TYP	MAX	Unit
Vertical Section	Period	Tv	1120	1125	1480	Th
	Active	Tdisp(v)	1080			Th
	Blanking	Tblk(v)	40	45	400	Th
Horizontal Section	Period	Th	1030	1100	1325	Tclk
	Active	Tdisp(h)	960			Tclk
	Blanking	Tblk(h)	70	140	365	Tclk
Vertical Frequency	Frequency	Freq	47	60	63	Hz
Horizontal Frequency	Frequency	Freq	60	67.5	63	KHz
Clock	Frequency	FCLK	53	74.25	73	MHz

Notes:

(1) Display position is specific by the rise of DE signal only.

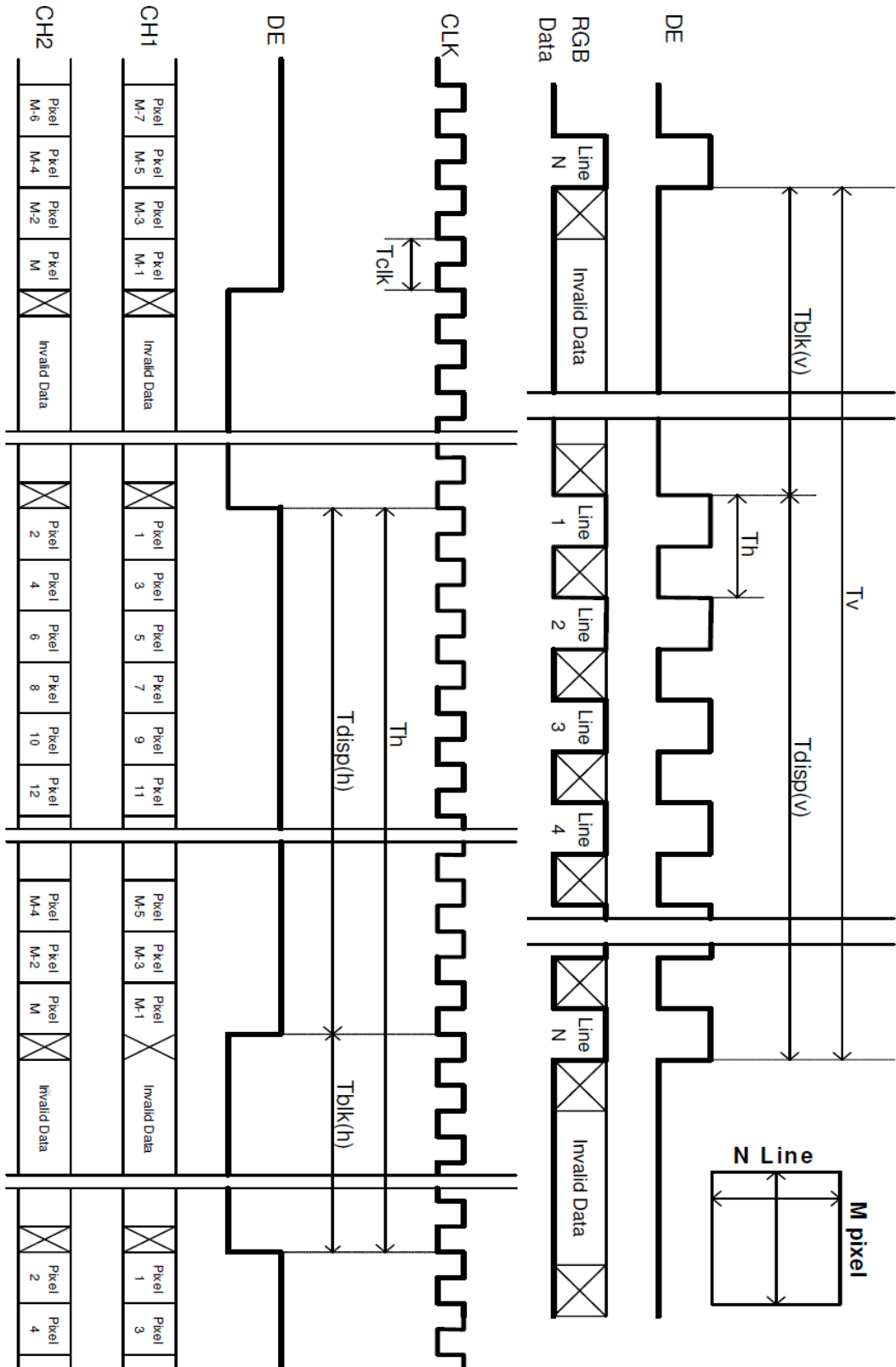
Horizontal display position is specified by the rising edge of 1st DCLK after the rise of 1st DE, is displayed on the left edge of the screen.

(2) Vertical display position is specified by the rise of DE after a "Low" level period equivalent to eight times of horizontal period. The 1st data corresponding to one horizontal line after the rise of 1st DE is displayed at the top line of screen.

(3) If a period of DE "High" is less than 3840 DCLK or less than 2160 lines, the rest of the screen displays black.

(4) The display position does not fit to the screen if a period of DE "High" and the effective data period do not synchronize with each other.

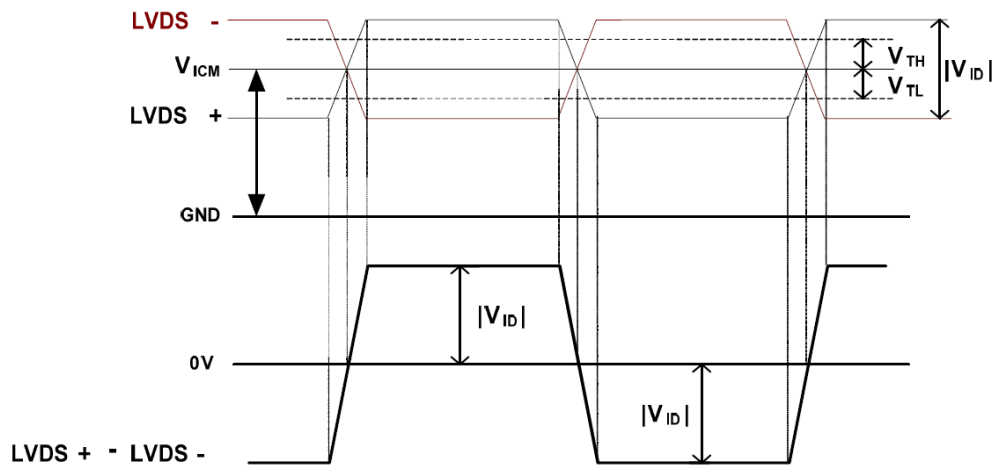
6.1.2 Signal timing waveform



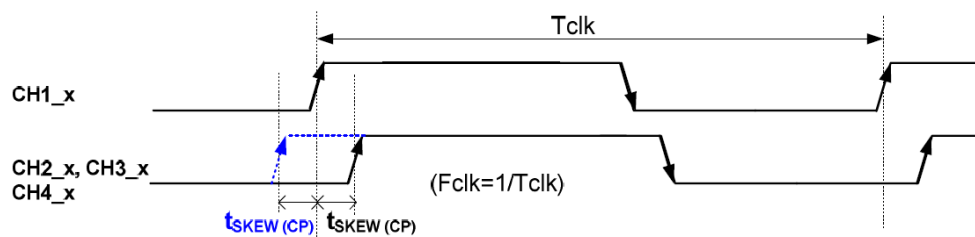
6.2 Input interface characteristics

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Input Differential Voltage	$ V_{ID} $	200	400	600	mV _{DC}	1
Differential Input High Threshold Voltage	V_{TH}	+100	--	+300	mV _{DC}	1
Differential Input Low Threshold Voltage	V_{TL}	-300	--	-100	mV _{DC}	1
Input Common Mode Voltage	V_{ICM}	1.1	1.25	1.4	V _{DC}	1
Input Channel Pair Skew Margin	$t_{SKEW (CP)}$	-500	--	+500	ps	2
Input Channel Pair Skew Margin (only for M'Star MST7428BB)	$t_{SKEW (CP)}$	-400	--	+400	ps	2
Receiver Clock : Spread Spectrum Modulation range	Fclk _{ss}	Fclk -3%	--	Fclk +3%	MHz	3
Receiver Clock : Spread Spectrum Modulation frequency	F _{ss}	30	--	200	KHz	3
Receiver Data Input Margin Fclk = 85 MHz Fclk = 65 MHz	t _{RMG}	-0.4 -0.5	-- --	0.4 0.5	ns	8

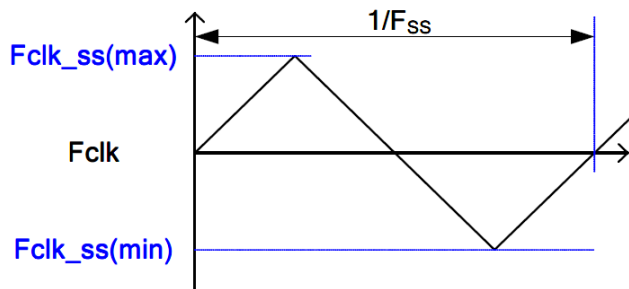
Note1. VICM = 1.25V



Note2. Input Channel Pair Skew Margin

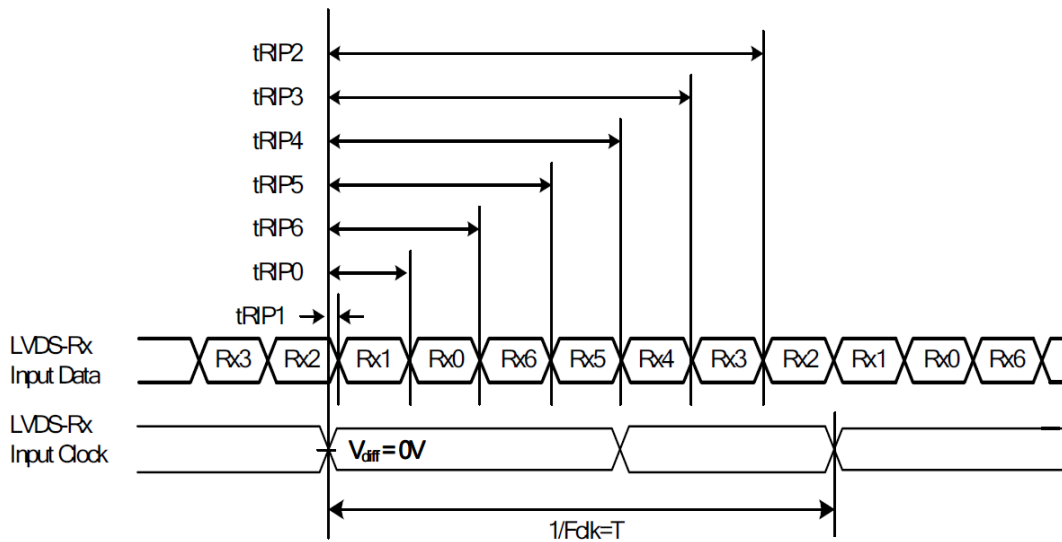


Note3. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures.

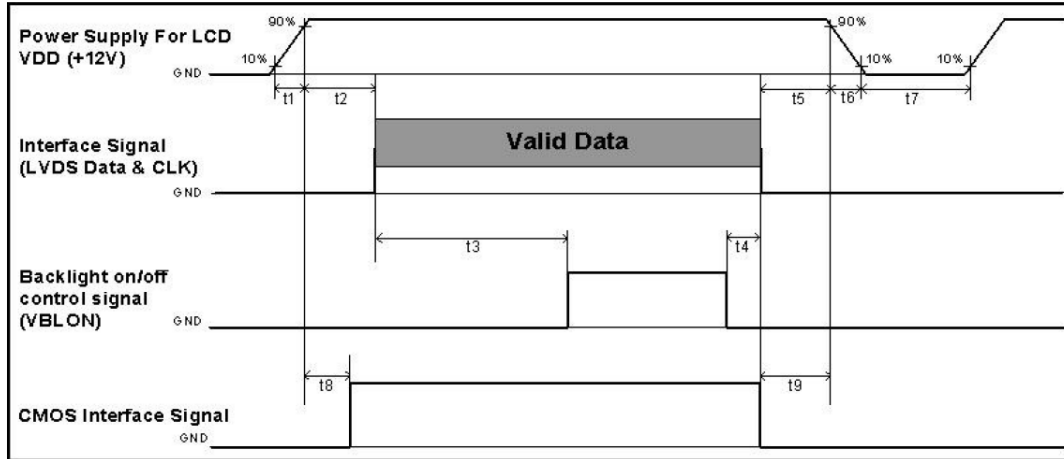


Note4. Receiver Data Input Margin

Parameter	Symbol	Rating			Unit	Note
		Min	Type	Max		
Input Clock Frequency	Fclk	Fclk (min)	--	Fclk (max)	MHz	$T=1/Fclk$
Input Data Position0	tRIP1	- tRMG	0	tRMG	ns	
Input Data Position1	tRIP0	$T/7- tRMG $	$T/7$	$T/7+ tRMG $	ns	
Input Data Position2	tRIP6	$2T/7- tRMG $	$2T/7$	$2T/7+ tRMG $	ns	
Input Data Position3	tRIP5	$3T/7- tRMG $	$3T/7$	$3T/7+ tRMG $	ns	
Input Data Position4	tRIP4	$4T/7- tRMG $	$4T/7$	$4T/7+ tRMG $	ns	
Input Data Position5	tRIP3	$5T/7- tRMG $	$5T/7$	$5T/7+ tRMG $	ns	
Input Data Position6	tRIP2	$6T/7- tRMG $	$6T/7$	$6T/7+ tRMG $	ns	



6.3 Power sequence for LCD



Parameter	Values			Unit
	Min.	Type.	Max.	
t1	0.4	---	30	ms
t2	40	---	---	ms
t3	640	---	---	ms
t4	0 ^{*1}	---	---	ms
t5	0	---	---	ms
t6	---	---	--- ^{*2}	ms
t7	1000	---	---	ms
t8	20 ^{*3}	---	50	ms
t9	0	---	---	ms

Note:

- (1) t4=0 : concern for residual pattern before BLU turn off.
- (2) t6 : voltage of VDD must decay smoothly after power-off. (customer system decide this value)
- (3) When user control signal is N.C. (no connection), opened in Transmitted end, t8 timing spec can be negligible.

7. Reliability Test

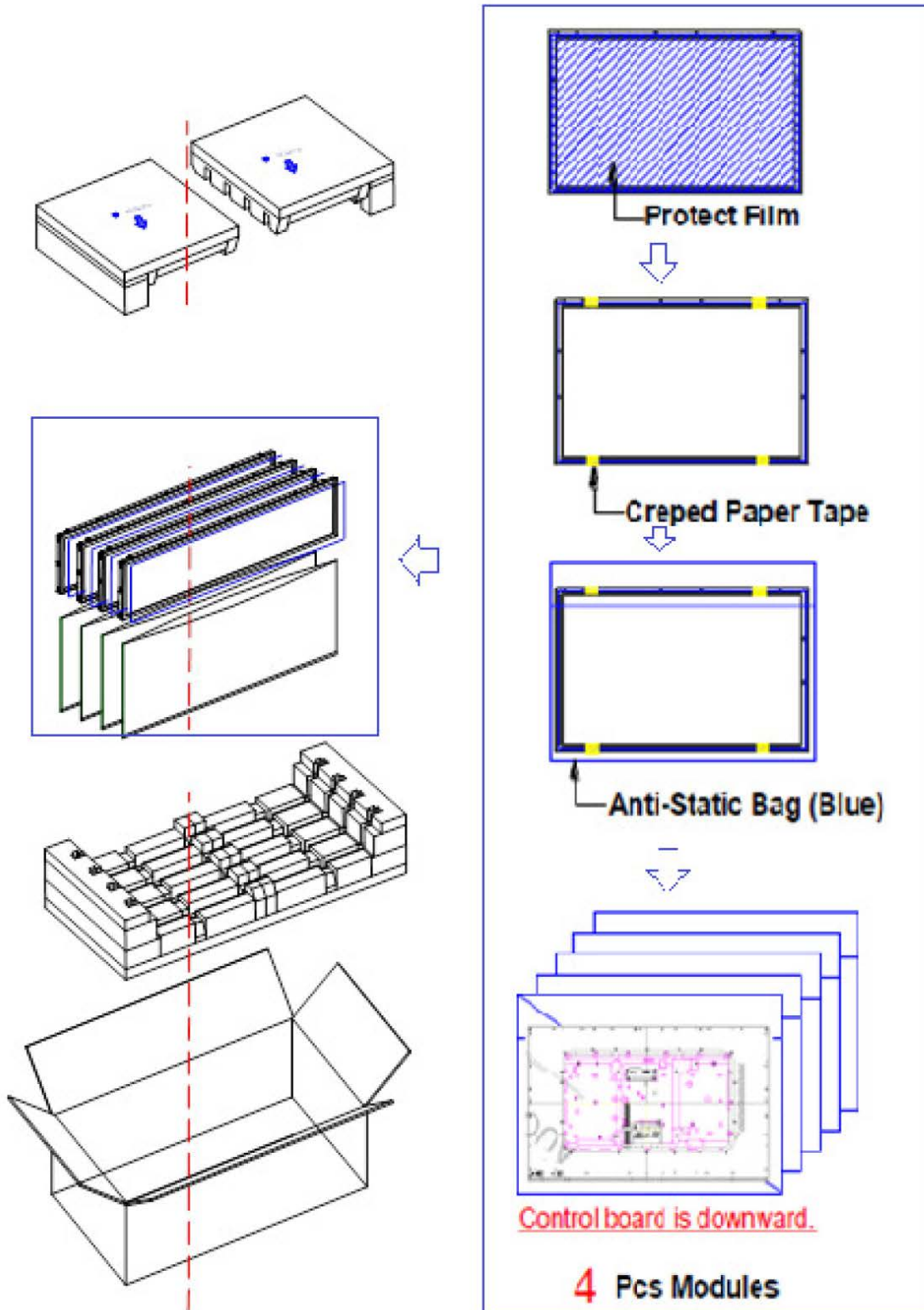
Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta=40°C, 80%RH, 240hours	
High Temperature Operation (HTO)	Ts=50°C, 240hours	
Low Temperature Operation (LTO)	Ta= -10°C, 240hours	
High Temperature Storage (HTS)	Ta= 60°C, 240hours	
Low Temperature Storage (LTS)	Ta= -20°C, 240hours	
Thermal Shock Test (TST)	-20°C/30min, 60°C/30min, 100 cycles	
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (ElectroStatic Discharge)	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 9 points, 25 times/ point.	
	Air Discharge: ± 15KV, 150pF(330Ω) 1sec 9 points, 25 times/ point.	

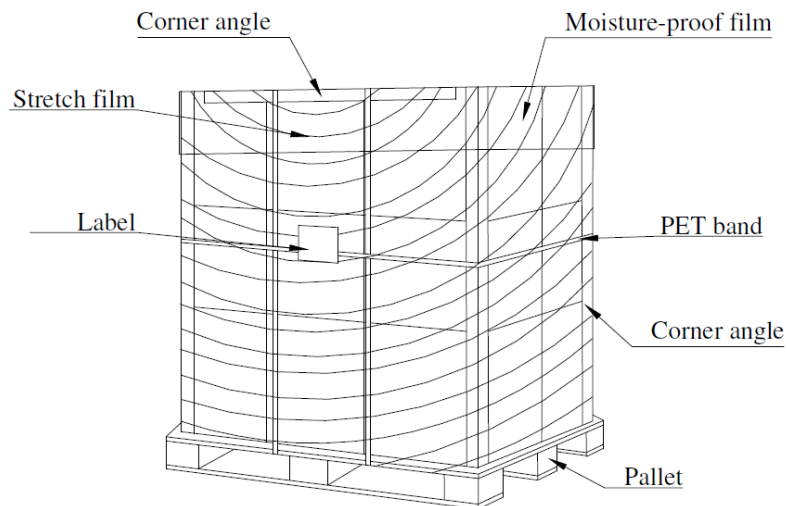
Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -10°C to 50°C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2 , ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

**8. Shipping package
(TBD)**



	Item	Specification			Packing Remark
		Qty.	Dimension	Weight (kg)	
1	Packing Box	4pcs/box	820 (L)mm*376 (W)mm*418 (H)mm	17.539	Panel 3.7kg
2	Pallet	1	1150 (L)mm*840 (W)mm*132 (H)mm	13.6	
3	Boxes per Pallet	9 boxes/Pallet (By Air) ; 12 Boxes/Pallet (By Sea)			Sea->Double Pallet
4	Panels per Pallet	36pcs/pallet(By Air) ; 48pcs/Pallet (By Sea)			Sea->Double Pallet
5	Pallet	8 (by Air)	1150 (L)mm*840 (W)mm*1386 (H)mm	171.451 (by Air)	
	after packing	8 (by Sea)	1150 (L)mm*840 (W)mm*1936 (H)mm	237.668 (by Sea)	40DC , Double Pallet



9. Mechanical Characteristics

